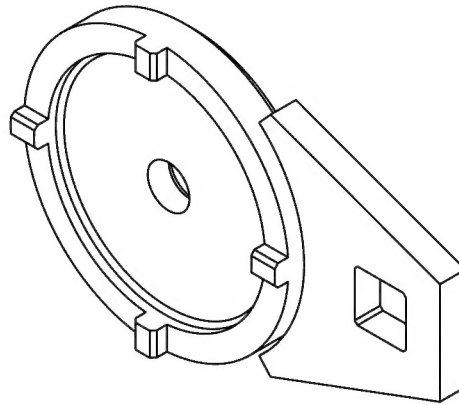


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/18/2015	RJC	JAG



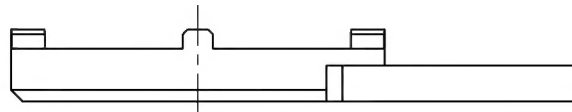
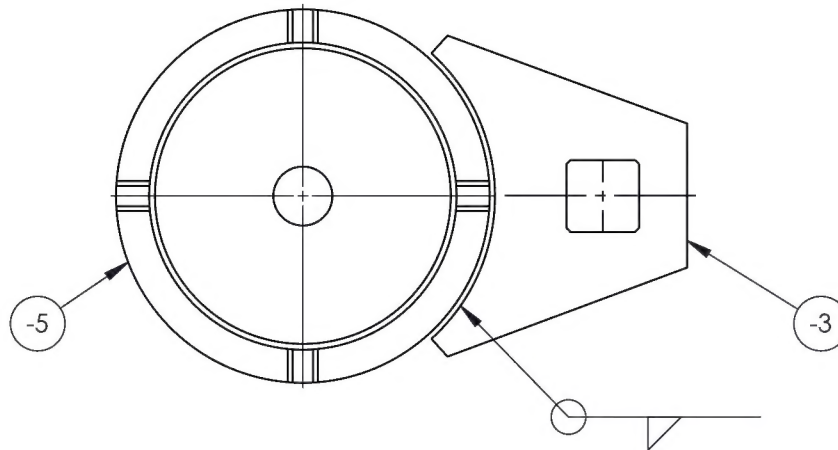
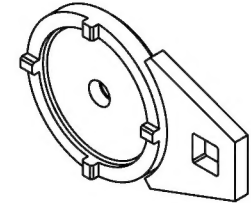
NOTE:  
REF. BELL T/N: T103041.

<b>DART</b> AEROSPACE	
TITLE WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO. RB T103041	REV 1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>Not Approved for MFG</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 6/18/2015
USED ON MODEL BELL 214A, 214B, 214C	
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		PLATE	4140/4142		3
	1		-5		SOCKET	4140/4142		4
	ASSY -1							

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



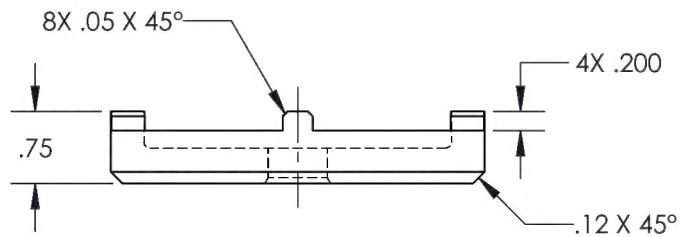
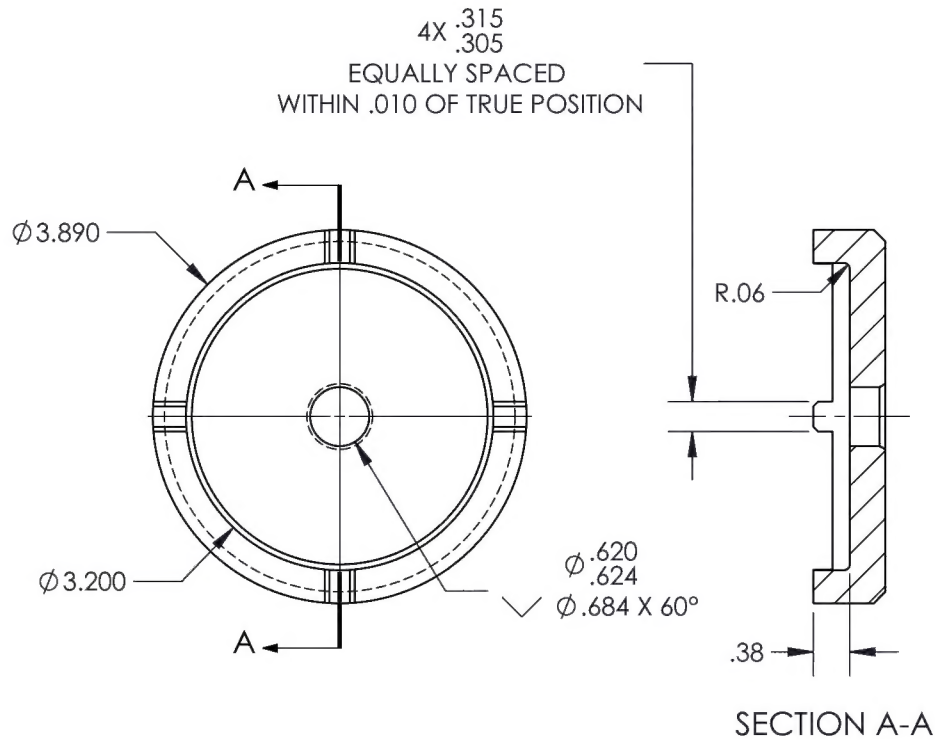
(-1)

WELDMENT

<b>DART</b> AEROSPACE	
TITLE WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO. RB T103041-1	REV 1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>Not Approved for MFG</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
FRACTIONS ± 1/8	CAD PLATE YELLOW
ANGLES ± 5°	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 214A, 214B, 214C
SCALE 1:2	DATE 6/18/2015
SHEET 2 OF 4	

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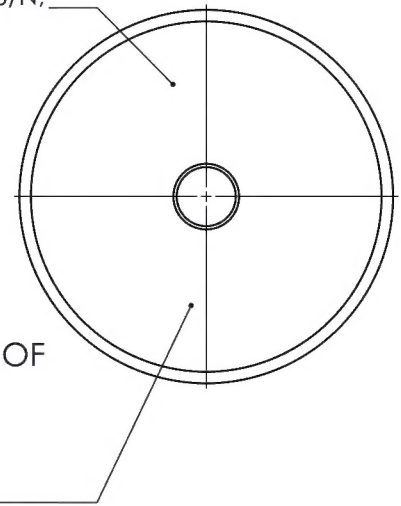
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)  
SOCKET

ENGRAVE T/N, S/N,  
MADE IN USA

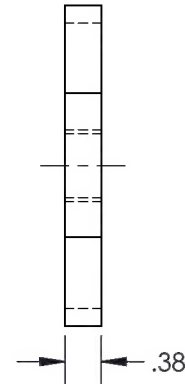
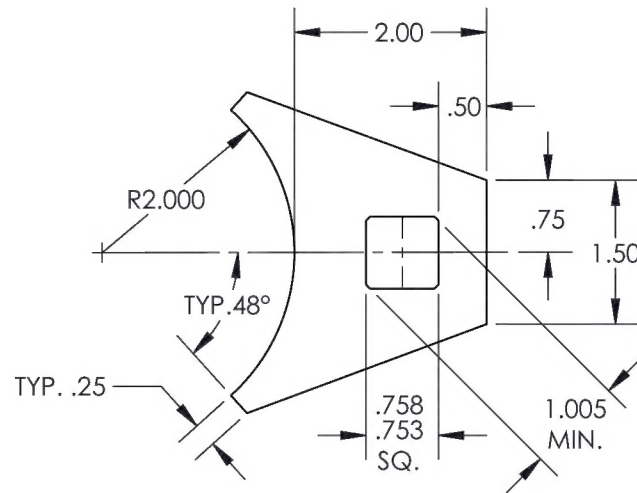
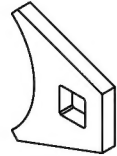
ENGRAVE:  
"CAUTION"  
ALWAYS MAINTAIN MINIMUM OF  
.010 TO .030 CLEARANCE  
BETWEEN BOLT HEAD  
AND WRENCH"  
TEXT HT 1/4 AND 1/8 AS SHOWN



<b>DART</b> AEROSPACE	
TITLE WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO. RB T103041-5	REV 1
MAT'L 4140/4142	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>Not Approved For Mfg</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 214A, 214B, 214C
SCALE 1:2	DATE 6/18/2015
	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

PLATE

<b>DART</b> AEROSPACE	
TITLE WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO. RB T103041-3	REV 1
MAT'L 4140/4142	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>Not Approved For Mfg</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 214A, 214B, 214C
SCALE 1:2	DATE 6/18/2015
SHEET 4 OF 4	